

FULLY ELECTRIC LINE

ONE STATION BLOW MOULDING MACHINE FOR HOLLOW BODIES



MACCHINA AD UNA STAZIONE PER SOFFIAGGIO CORPI CAVI
SOUFFLEUSE MONO-POSTE POUR CORPS CREUX
MÁQUINA DE UNA ESTACIÓN DE SOPLADO PARA CUERPOS HUECOS



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TECHNICAL FEATURES | CARATTERISTICHE TECNICHE | CARACTERISTIQUES TECHNIQUES | CARACTERÍSTICAS TÉCNICAS

Max container volume Volume massimo del contenitore Volume max du récipient Capacidad envase a soplar	L	2 - 3
Mould clamping force Potenza di chiusura Puissance de fermeture Potencia de cierre	kN	60
Pneumatic working pressure Pressione pneumatica di esercizio Pression pneumatique Presión neumática de trabajo	bar	6 - 8
Cycle time Tempo per un ciclo Temps d'un cycle Ciclo en vacío cada carro	sec.	2
Heating zones Zone di riscaldamento Zones de chauffage Zonas calefacción	n°	min 8

EXTRUDER | ESTRUSORE | EXTRUDEUSE | EXTRUSORAS

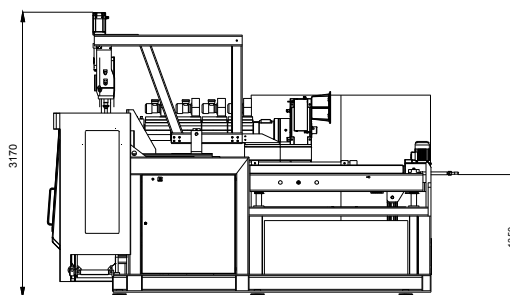
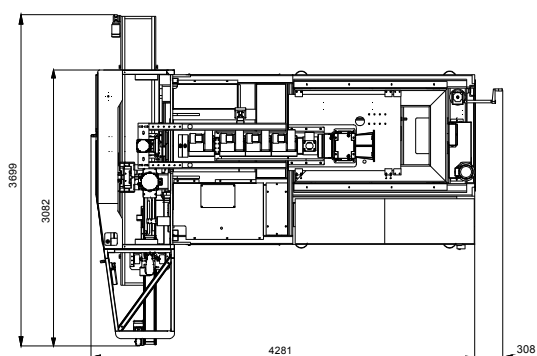
Screw diameter Diametro della vite Diametre vis Diámetro del husillo	mm	60	70
Working length Lunghezza utile Longueur utile Relación L/D	mm	24D	
Continuous screw speed Velocità della vite a regolazione continua Vitesse de la vis à réglage continu Velocidad husillo	RPM	0 - 90	0 - 90
Variable speed electric motor Motore elettrico a velocità variabile Moteur électrique à vitesse variable Potencia motor eléctrico	kW	22	30
Zones Zone Zones Zonas	n°	6	6
Fan cooled zones Zone raffreddate con ventilatori Zones refroidies par ventilateurs Zonas de termoregulación con ventiladores	n°	4	4
Installed heating power Potenza di riscaldamento installata Puissance de chauffage installée Potencia de calefacción	kW	10	14

POWER CONSUMPTION | CONSUMO ENERGIA | CONSOMMATION ENERGIE | SERVICIOS

Total installed power Potenza totale installata Puissance totale installée Potencia total instalada	kW	50	63
Air consumption (6 - 8 bar) Consumo aria (6 - 8 bar) Consommation air (6 - 8 bar) Consumo aire (6 - 8 bar)	NI/min	1.000	

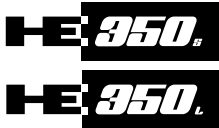
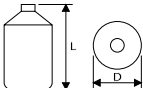
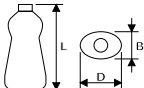
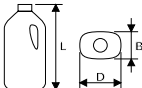
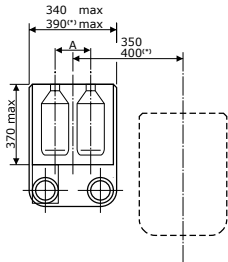
DIMENSIONS | DIMENSIONI | DIMENSIONS | DIMENSIONES

Machine net weight Peso netto impianto Poids net installation Peso neto maquina	Kg	7.300	7.800
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* Dato dipendente dal tipo di produzione | * These data can change according to the final product
* Cette donnée peut changer selon le type de production | * Datos dependiendo del tipo de producto

PRODUCTION CAPACITY | POSSIBILITA' DI PRODUZIONE | POSSIBILITES DE PRODUCTION | POSIBILIDAD DE PRODUCCION

													
 x n°	 x n°	A mm	L mm	D mm	-	L mm	D mm	B mm	L mm	D mm	B mm		
 x 1	 x 1	-	350	130 170 ^{*)}	-	350	160 200 ^{*)}	100 170 ^{*)}	350	160 200 ^{*)}	80 170 ^{*)}		
 x 2	 x 2	100 - 120 - 125 - 130 - 140 180 ^{*)}	300 300	90 min 170 ^{*)} max	-	300 300	90 min 170 ^{*)} max	115 115	300 300	80 min 120 max	115 140 ^{*)}		
 x 3	 x 3	75 - 85 - 100 - 120 ^{*)}	260 260	65 min 110 ^{*)} max	-	260 260	65 min 110 ^{*)} max	50 min 60 max	-	-	-		
 x 4	 x 4	60 - 70 - 75 ^{*)}	200 200	50 min 80 ^{*)} max	-	200 200	50 min 75 ^{*)} max	35 min 50 max	-	-	-		
 x 5	 x 5	60 - 70 ^{*)} - 75 ^{*)}	200 200	50 min 65 max	-	200	50 min 65 ^{*)} max	35	-	-	-		
 x 6	 x 6	60 ^{*)}	200	50 min	-	200 ^{*)}	50 ^{*)}	35 ^{*)}	-	-	-		

(*) soltanto per HE350L | only for HE350L | seulement pour HE350L | nur für HE350L

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